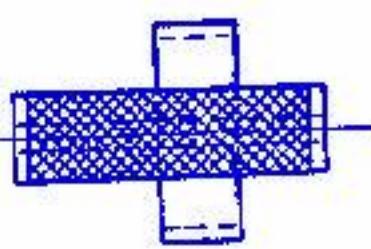


HEAT TREATMENT & FINAL FINISH

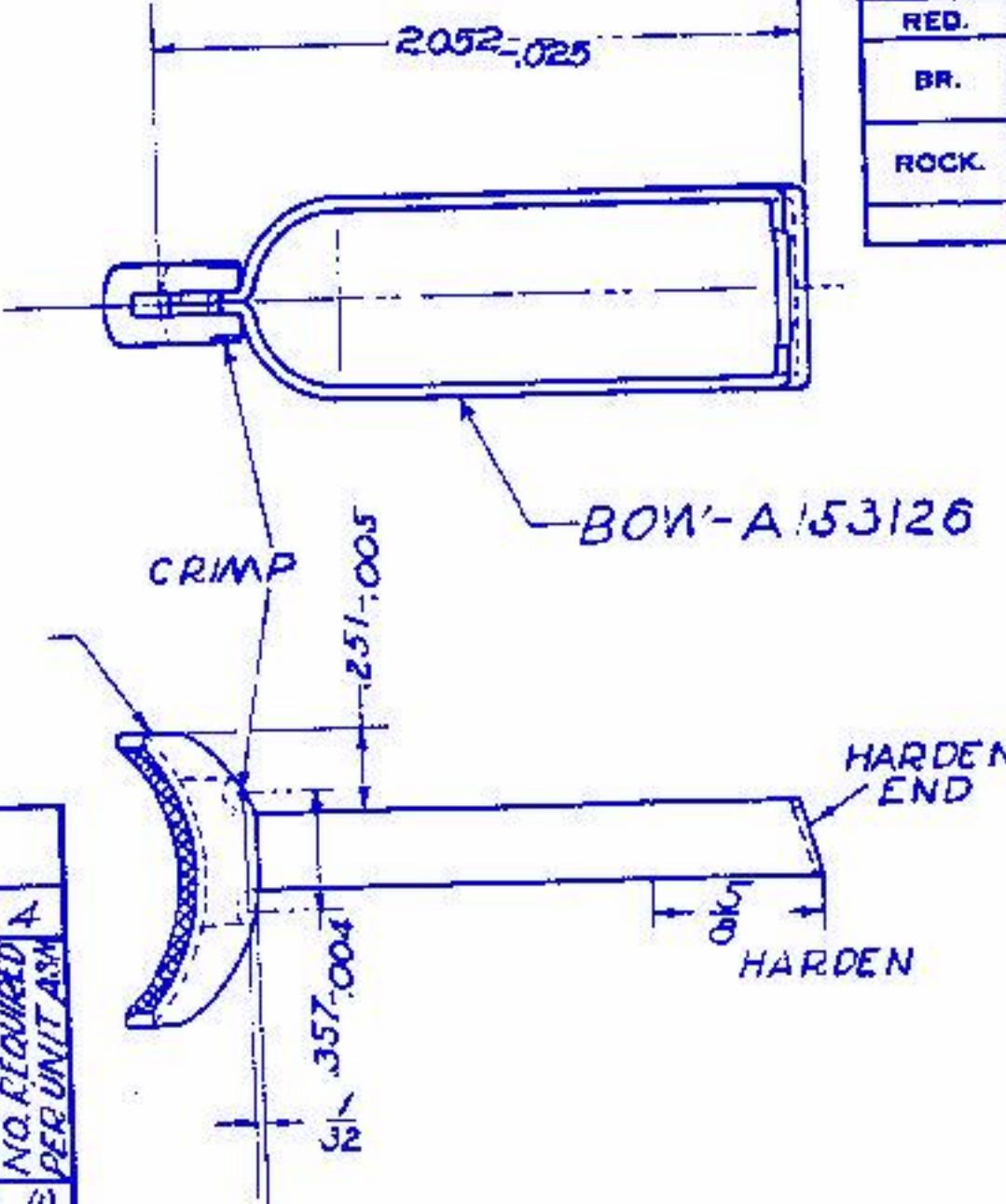


PIECE A153127

LIST OF COMPONENTS

LINE NUMBER	2 DRAWING NUMBER OR PIECE MARK	3 NAME OF COMPONENT	4 NO. REQUIRED PER UNIT ASSEMBLY
1	B147780	TRIGGER ASSEMBLY	(1)
2		COMPOSED OF:	
3	A153126	1-BOW, TRIGGER	*
4	A153127	1-PIECE, FINGER	*
5			

*WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF
AUTHORIZED ASSEMBLIES



TRIGGER ASSEMBLY
FOR STANDARD DESIGN SEE B8604

B147780-2

SPRINGFIELD ARMORY

B147780

2 INCHES

SEPT 16, 1942

REVISIONS

Y.P.	1	3-1-43
T.S.	2	9-28-43
EL2		
RED.		
BR.		
ROCK.		

DRG. PERTAINS TO

42-8 45APM/1A1

OFFICER	TRACER	1.D.G. OFFICER
E.C.P.	W.H.P.	E.C.P.
CHEECKER	J.F.O.B.	CHIEF OFFICER
J.F.O.B.	W.H.P.	W.H.P.

SUBMITTED:

E.P. Ambrose

DATA ENGR., ORG. DEPT.

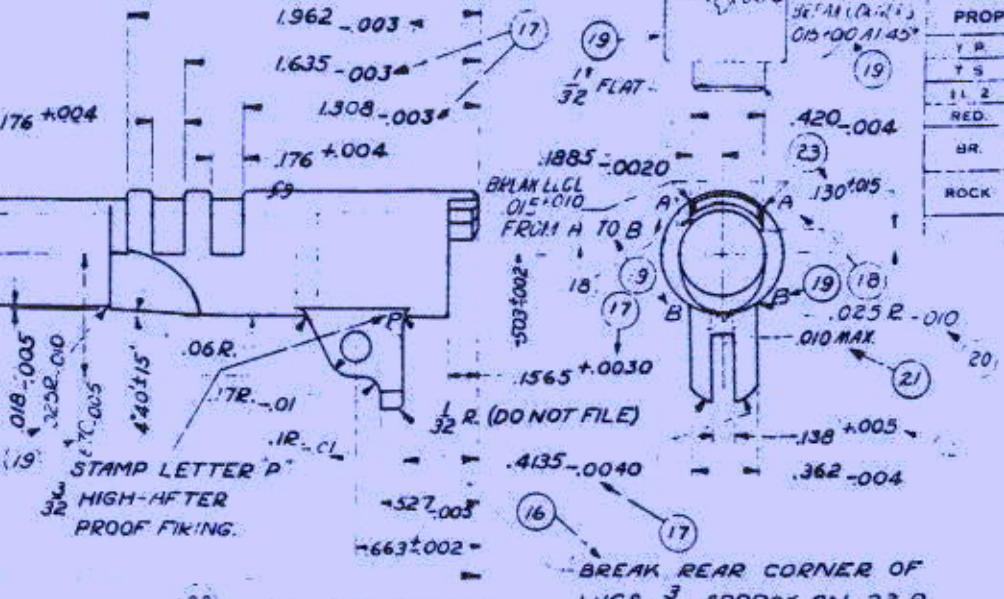
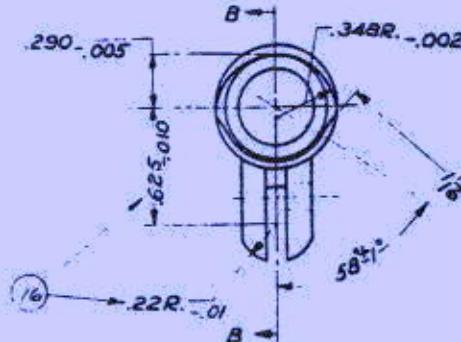
APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE:

J.W. Hill

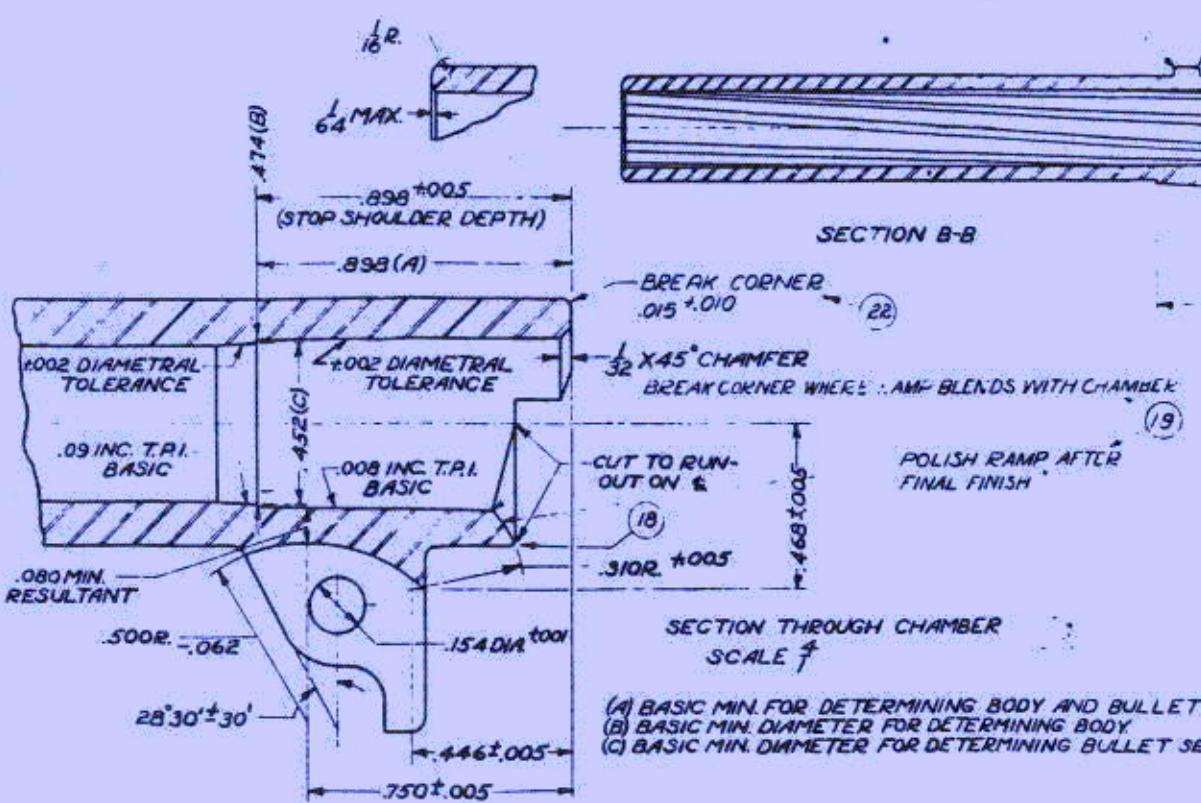
DATA ENGR., ORG. DEPT.

ORDNANCE DEPT., U.S.A.

HEAT TREATMENT & FINAL FINISH



MAY 1, 1926
 PHYSICAL PROPERTIES
 PLATE 1000
 148-10-4229-12 3-24
 153-10-4229-5-22-43
 164-26-43
 177-6-0-43
 180-7-23-43
 191-11-29-43
 202-2-30-43
 216-15-44
 TOL. CERTAINS TO
 42-B 45 AP MIL-H-1



SECTION B-B

TOLERANCE +.01 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

SUPERSEDES OLD TRACING C3838 UNDER REVISION DATE OF AUGUST 10, 1942.

(A) BASIC MIN. FOR DETERMINING BODY AND BULLET SEAT
 (B) BASIC MIN. DIAMETER FOR DETERMINING BODY
 (C) BASIC MIN. DIAMETER FOR DETERMINING BULLET SEAT.

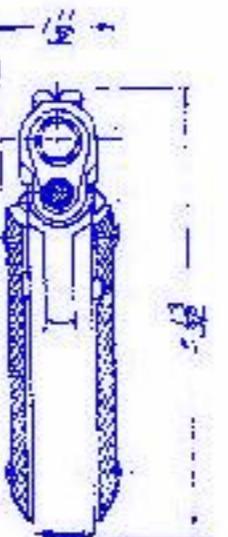
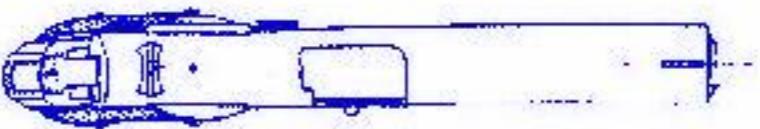
BARREL
 FINISH $\frac{1}{2}$

RIFLING - 16 INCH LEAD LH
 6 GROOVES
 SCALE $\frac{1}{4}$
 C3838-6-23
 19 20 21 22 23
 16 17

SPRINGFIELD ARMORY

C-3838

CHIEF ENGINEER	CHIEF INSPECTOR
McKee	McKee
REINHOLD ENG. CHIEF	REINHOLD ENG. CHIEF
APR-21-1942	APR-21-1942
ORDNANCE DEPT. U. S. A.	ORDNANCE DEPT. U. S. A.

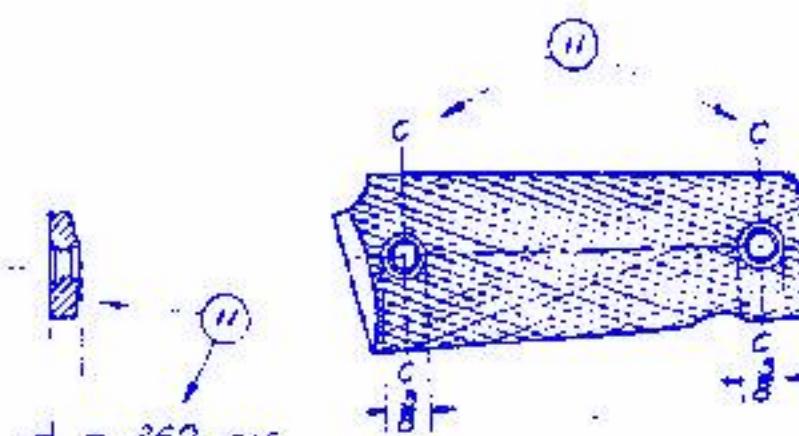


SUPERSEDES OLD TRACING 42-5-29
UNDER REVISION DATE OF JAN 15, 1936

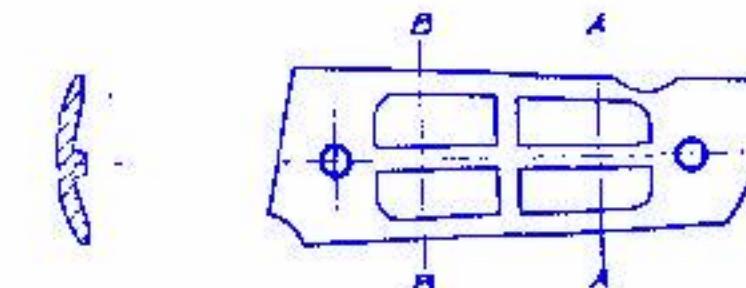
A horizontal ruler is shown, marked from 0 to 10 inches. The numbers are in a black sans-serif font. The word "INCHES" is written in a larger, bold, black sans-serif font at the 10-inch mark. The background is a light beige color.

PISTOL, AUTOMATIC	
CAL.45 M1A1	
EXTERIOR VIEWS	
1 MAY 1 1989	422 DIVISION DRAWINGS FILE
REVISIONS	42 8 29
1-15-88	3 months
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HEAT TREATMENT & FINAL FINISH



SECTION C-C

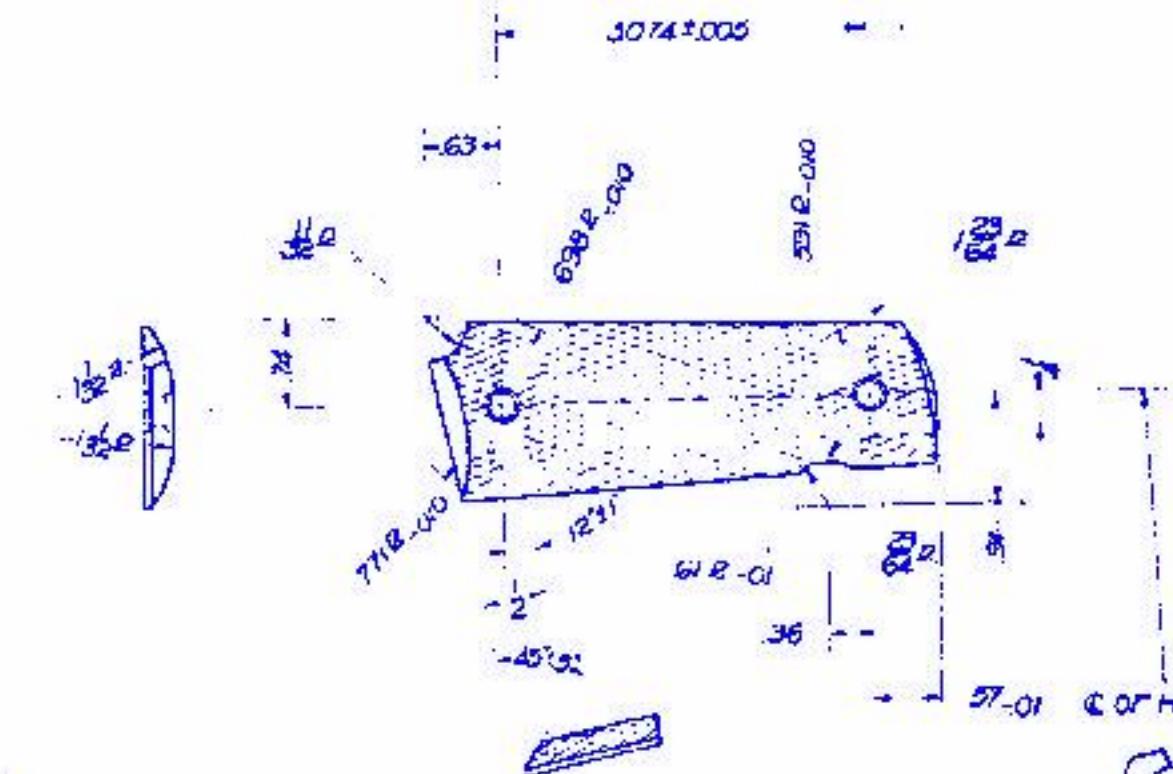


SECTION B-B

NOTES: - FOR DIMENSIONS SEE ORG. OF WOOD STOCK.
INSIDE RECESSES MAY VARY SUBJECT TO
APPROVAL OF CONTRACTING OFFICER.

STOCK, RIGHT HAND, PLASTIC (C64062-11)

TOLERANCE FOR ALLOWED ON ALL DIMEN-
SIONS UNLESS OTHERWISE SPECIFIED
SUPERSEDES OLD TRACING C64062 UNDER REVISION DATE OF SEPT. 5, 1942



SECTION A-A

STOCK, RIGHT HAND, WOOD

(C64062-11)

OPTIONAL
CHECKING MAY BE HOT PRESSED
SCALE 1



SPRINGFIELD ARMORY

SCALE 1

C-64062

DRAWN BY	CHECKED BY	APPROVED BY
J. J. J.	J. J. J.	E.C.P.
CHECKED	APPROVED	APPROVED
9708	9708	9708

SUBMITTED
/ 10/12/42
ORD. AND GUN DEPT.
APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE

10/12/42
ORD. AND GUN DEPT.

ORDNANCE DEPT. U. S. A.

JAN. 19, 1936
REVISIONS

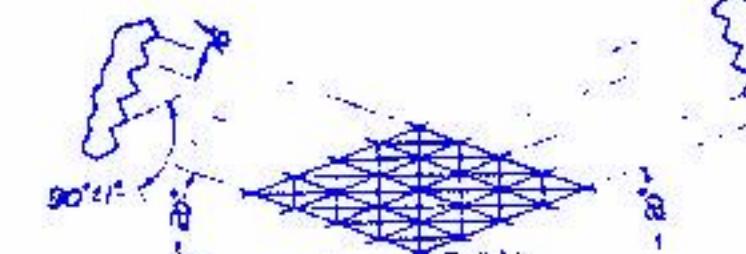
Y.P.	NO	4-5-42
T.B.	NO	9-6-42
EL. 2	NO	
RFD.	NO	
BR.	NO	
ROCK.	NO	

ORG PERTAINS TO

42-8 45APM11A1



255.010
THICKNESS
OVER KNURL



ENLARGED VIEW OF DIAMOND CHECK
SCALE 1



MEAT STIMEN & FINAL FINISH

HALF COCⁿ NOTCH ENLARGED VIEW
SCALE 20

250 μ - 400

ALTERNATE METHOD
FOR SERRATIONS
ENLARGED VIEW
SCALE $\frac{10}{1}$

A blue line graph showing a signal with a sharp peak and a noisy baseline.

ALTERNATE METHOD FOR SERRATIONS

**BREAK CORNER TO OBTAIN
REINFORCED TRIGGER PULL**

The image shows a technical drawing of a cylindrical container. The main drawing on the left has dimensions: $\frac{1}{32} D.$ for the height of the top section, $\frac{1}{16} R.$ for the height of the middle section, and $\frac{9}{32} R.$ for the height of the base section. To the right is an alternative design of the container, which is taller and narrower, and a partial view of a skull-like object.

ALTERNATIVE DESIGN (OMIT THE EARS)
FOR DIMENSIONS USE OTHER VIEWS

SCALE $\frac{1}{4}$

45° KNURL, 30 PER

FLUSH BEFORE REMOVING

HAMMER C 3839-
FINISH F.

SCALE $\frac{4}{1}$ [c3839]

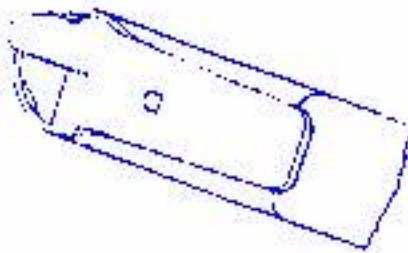
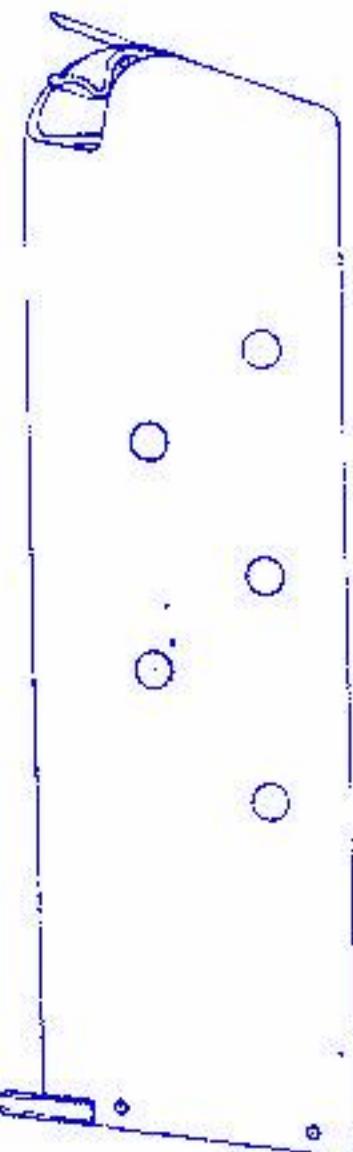
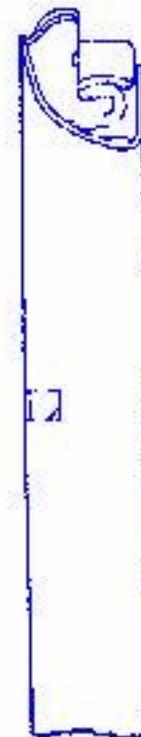
SEARCHED	INDEXED	FILED
ERPC	ERPC	E.C.P.
SEARCHED	INDEXED	FILED
XPC	YPC	YPC
SUBMITTED		
<i>For Inspection NO GUNNERY DEPT</i> APPROVED BY ORDER OF THE CHIEF OF ORDNANCE <i>P. W. Hartman</i> 11 CANNON DEPT ORDNANCE DEPT U. S. A.		

TOLERANCE ±0.1 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

SUPERSEDES OLD TRACING C3839 UNDER REVISION DATE OF MARCH 8, 194-

HEAT TREATMENT & FINAL FINISH

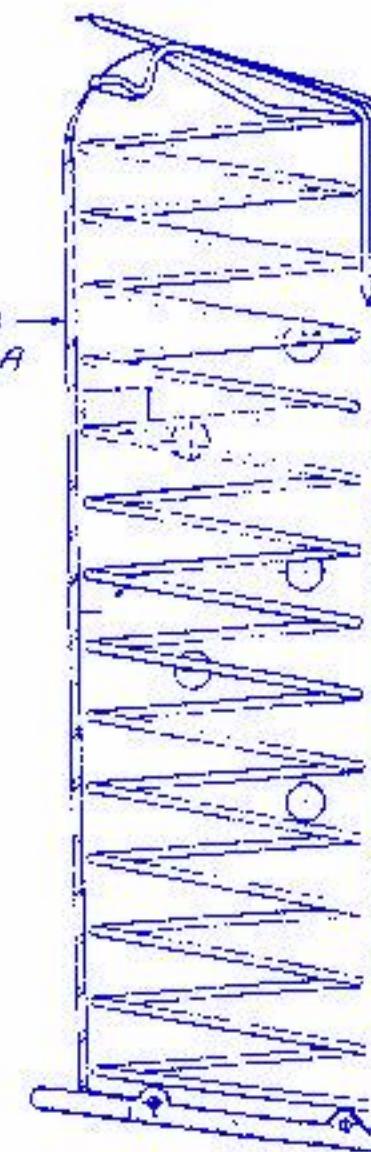
NOTE: MAXIMUM INTERIOR
CARTRIDGE RELEASE POSITION
IS 1/3 FROM TOP OF BREACH
BLOCK CLEARANCE CUT.



FOLLOWER-BEES

TUBE, MAGAZINE, ASSEMBLY-R147114
OR R147114A

SPRING-19807



MAGAZINE ASSEMBLY

LIST OF COMPONENTS			
1	2	3	4
NUMBER OR PIECE MARK	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	REMARKS RELENT ASSEMBLY OR DISASSEMBLY
1	CB694	MAGAZINE ASSEMBLY	(1)
2		COMPOSED OF	
3	BB608	1-FOLLOWER, MAGAZINE	
4	BB611-1 BB611-2	1-TUBE, MAGAZINE ASSEMBLY	(2)
5	BB617	1-SPRING, MAGAZINE	

WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES
SUPERSIDES OLD TRACING C 8694 UNDER REVISION DATE OF JAN. 8, 1944



68694

OFFICER	FRASER	110.0 DITMAR
CHIEF	EST.	C.C.P.
4/14	100	LINE DRAFTING
SUBMITTED:		<i>Johnston</i>
1. ORDNANCE DEPT.		
APPROVED BY ORDER OF THE		
CHIEF OF ORDNANCE.		
<i>Whittaker</i>		
LT COL. ORDNANCE DEPT.		
ORDNANCE DEPT. U. S. A.		

HEAT TREATMENT & FINISHING

9 PITTOM 27, R.F.C. 2.
312 E. 010 -

TOLERANCE FOR ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED
SUPERSEDES OLD TRACING B86041

UNDER REVISION DATE OF JAN. 15, 1936.

WILHELM

7 B 8604

HR	MIN	SEC
1	11	46
4	15	10
4	6	29-43
5	9	16-42
6	1	1-43
7	7	23-43
8	9	28-43
9	11	29-43

00000000000000000000000000000000

SYMBOL

DEFISWAN	TRACER	LOG DEFISWAN
100	100	100
CHECKED	15	15

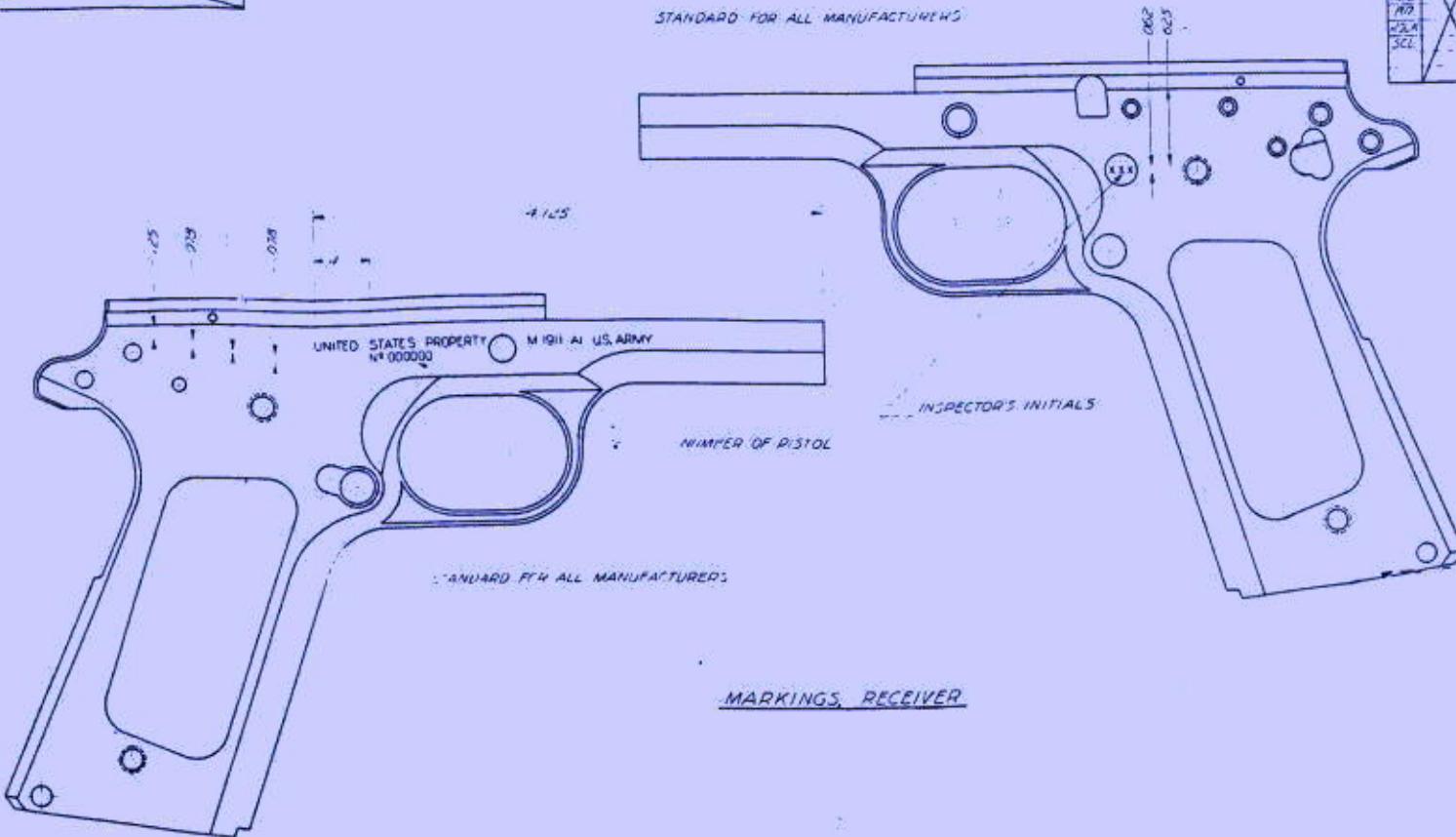
100-100000-1-341-4
SUBMITTER
/Oscar
APTF 100 DEPT V 5

APPROVED ~~54~~ ORDER OF THE
CHIEF OF ORDNANCE.

ST. CLOUD, MINN. U.S.A.

Digitized by SNEHALI PATEL (WISH)

STANDARD FOR ALL MANUFACTURERS



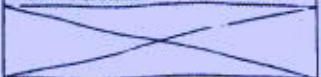
FORGIVENESS IS NOT ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

SUPERSEDES OLD TRACING C3843 UNDER REVISION DATE OF JAN 15, 1936.

SCALE $\frac{1}{2}$ C3843

SYMBOL	
MAM-6	
ITEM	DESCRIPTION
EL J	300
CHARGE	100
LEAD	100
REMARKS	
DATE ISSUED U.S.A.	
MANUFACTURED BY U.S. GOVERNMENT	
THEFT OF ORDNANCE PROHIBITED	
LCOR. CHD. ACT. U.S.A.	
ORDNANCE DEPT. U.S.A.	

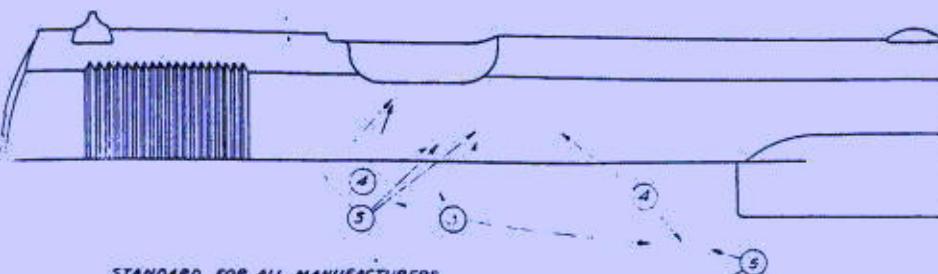
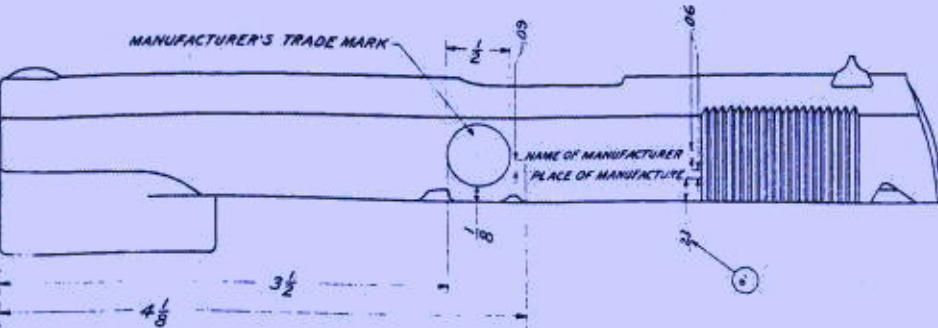
HEAT TREATMENT & FINAL FINISH



PHYSICAL PROPERTIES	MAY 1, 1928
REV. 3	REV. 3
YP 1	1/1/33 Jr.
TS	2/4/30 Jr.
EL-2	3/17/34
REQ.	5/10/34
HT.T.	5/9/28-43
BR.	6/11/43
SCL	
RC	

DRG. PERTAINS TO
42 B-45AP MIL 1
6657 SLIDE ASSEMBLY
D1827 SLIDE

MANUFACTURER'S TRADE MARK



STANDARD FOR ALL MANUFACTURERS.

MARKINGS, SLIDETOLERANCE +01 ALLOWED ON ALL DIMEN-
SIONS UNLESS OTHERWISE SPECIFIED.

SUPERSEDES OLD TRACING C3845 UNDER REVISION DATE OF APRIL 30, 1936.

SCALE #

C 3845

SYMBOL	MAM-5
MANUFACTURER'S TRADE MARK	LODGE & SCHAFFNER
REVISION DATE	APRIL 30, 1936
CHECKED	1
APPROVED	2
CHIEF OF ORDNANCE	3
SECURITY	4
ARMED FORCES OF THE UNITED STATES	5
ARMED FORCES OF THE UNITED STATES	6
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ARMED FORCES OF THE UNITED STATES	99
ARMED FORCES OF THE UNITED STATES	100

HEAT TREATMENT & FINAL FINISH

SECTION B-B DRILL AT ASSE WITH A13214

Technical drawing showing a cross-section of a mechanical assembly. The drawing includes several dimensions and section views:

- Top horizontal dimension: 1766-010
- Left vertical dimension: 162
- Left side dimension: 100.00
- Bottom left dimension: 160.002
- Bottom center dimension: 27 64
- Bottom right dimension: 1785.002
- Bottom right dimension: 1672-003
- Bottom right dimension: 1900-004
- Bottom right dimension: 250-005
- Right side dimension: 330
- Section views: SECTION A-A and SECTION B-B.
- Callouts: (1) and (2) pointing to specific features.

A technical drawing of a stepped wedge. The top edge is labeled with dimensions: $\frac{3}{64}$ on the left, $\frac{1}{64}$ in the middle, and $\frac{1}{64}$ on the right. A curved arrow on the right side indicates an angle of 60° .

SECTION D-D
VIEW SHOWING SERRATIONS AS
OPTIONAL TO KNUURLING

16
TO MATCH
RECEIVER

A technical drawing of a flange. The top surface is cross-hatched. Dimension lines indicate a height of $1\frac{15}{32}$ inches from the bottom to the top of the flange. The outer diameter is $1\frac{1}{2}$ inches. The thickness of the flange is $.114 \pm .004$ inches. The width of the flange body is $.538 \pm .003$ inches. The bottom surface is indicated by a horizontal line with a gap.

HOUSING MAINSPRING C3841-12
FINISHES
MANUFACTURING COMPONENT

• TOLERANCE IS ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

SUPersedes Old Tracing C3841 Under Revision Date of June 15, 1944

SCALE $\frac{4}{7}$

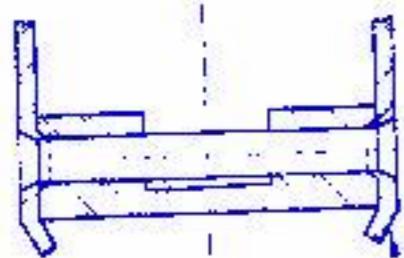
C3841

PHYSICAL PROPERTIES	MAY 1, 1928
	REVISIONS
T.P.	10 675-44
T.S.	11 8-3-40
EL 2	12 10-23-4
RED	
BR.	
ROCK.	

DRG. PERTAINS TO
42-B 43AP-MIIA1
664058 HOUSING, MARKSPRING
ASSEMBLY

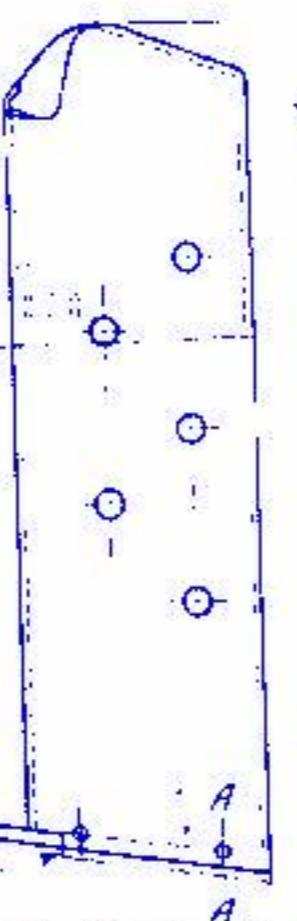
HO. 1000. DS. O&D DEPT.
APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE:-
W. L. Littler
LT. COL. O&D DEPT.
ORDNANCE DEPT., U. S. A.

HEAT TREATMENT & FINAL FINISH



SECTION A-A
SCALE $\frac{4}{1}$

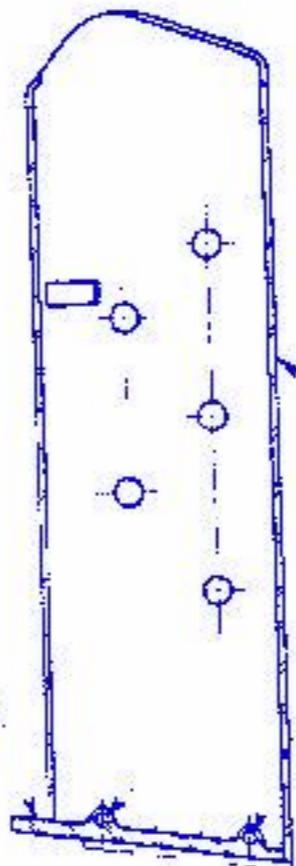
SET STOCK TO BASE - 3 SIDES
GRIND FLUSH



1 3/16
HEAT TREAT

BASE - B8606

STAKE TUBE TO BASE
RIVET PIN ON BOTH ENDS
AND FINISH FLUSH



TUBE - C8695

PIN - A13216

PHYSICAL PROPERTIES	
Y.P.	
T.S.	
EL 2	
RED.	
BR.	
ROCK.	

JANUARY 15, 1936
REVISIONS

7 1-8-44

DRG. PERTAINS TO

42-8 45AP-M11A1
C8694 MAGAZINE, AS

LIST OF COMPONENTS

1 LINE NUMBER	2 DRAWING NUMBER OR PIECE MARK	3 NAME OF COMPONENT	4 NO REQUIRED PER UNIT ASM
1	B147114	TUBE, MAGAZINE, ASSEMBLY	*
2		COMPOSED OF	
3	B8606	1-BASE, MAGAZINE	*
4	A13216	2-PIN, MAGAZINE BASE	*
5	C8695	1-TUBE, MAGAZINE	*

TUBE, MAGAZINE, ASSEMBLY (B147114)
MANUFACTURING ASSEMBLY

FOR WELDED DESIGN
SEE DRAWING B147114A



SPRINGFIELD ARMORY

B147114

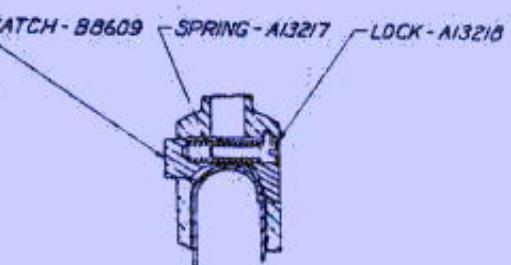
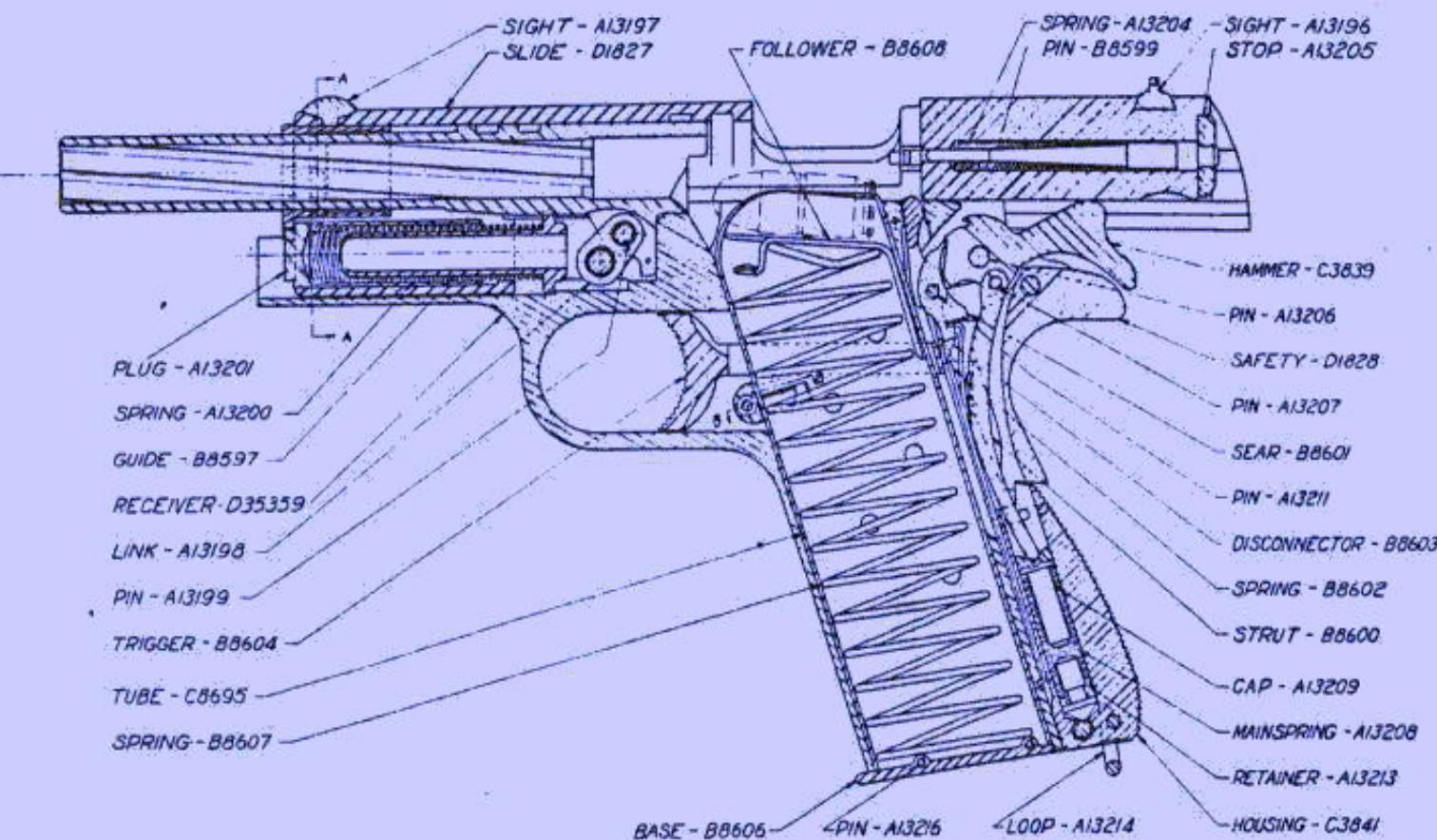
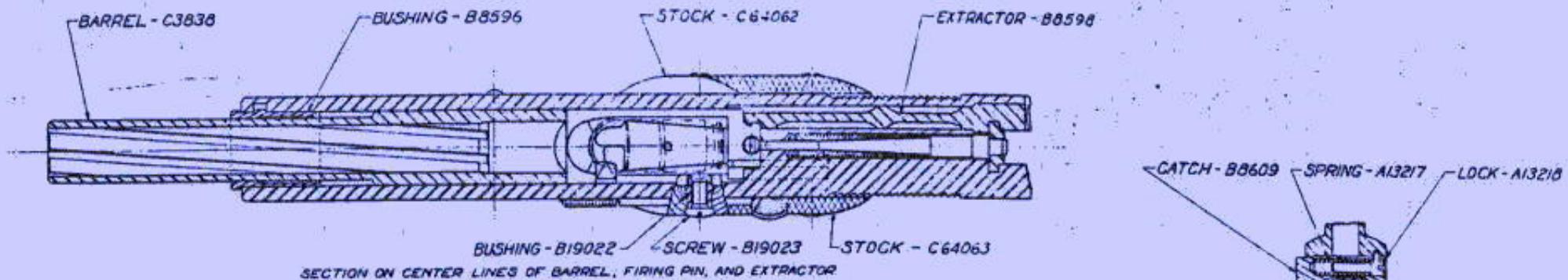
*WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES
SUPERSIDES OLD TRACING B147114 UNDER REVISION DATE OF JAN. 8, 1944

OFFICER	TRACER	LOG. OFFICER
EOPC	EPC	C.C.P.
CHECKER	SP4	CHIEF OFFICER

SUBMITTED:
E. J. Ambrose
ORD. ENG. ORD. DEPT.

APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE:
W. Whittaker
LT. COL. ORD. DEPT.

ORDNANCE DEPT., U.S.A.

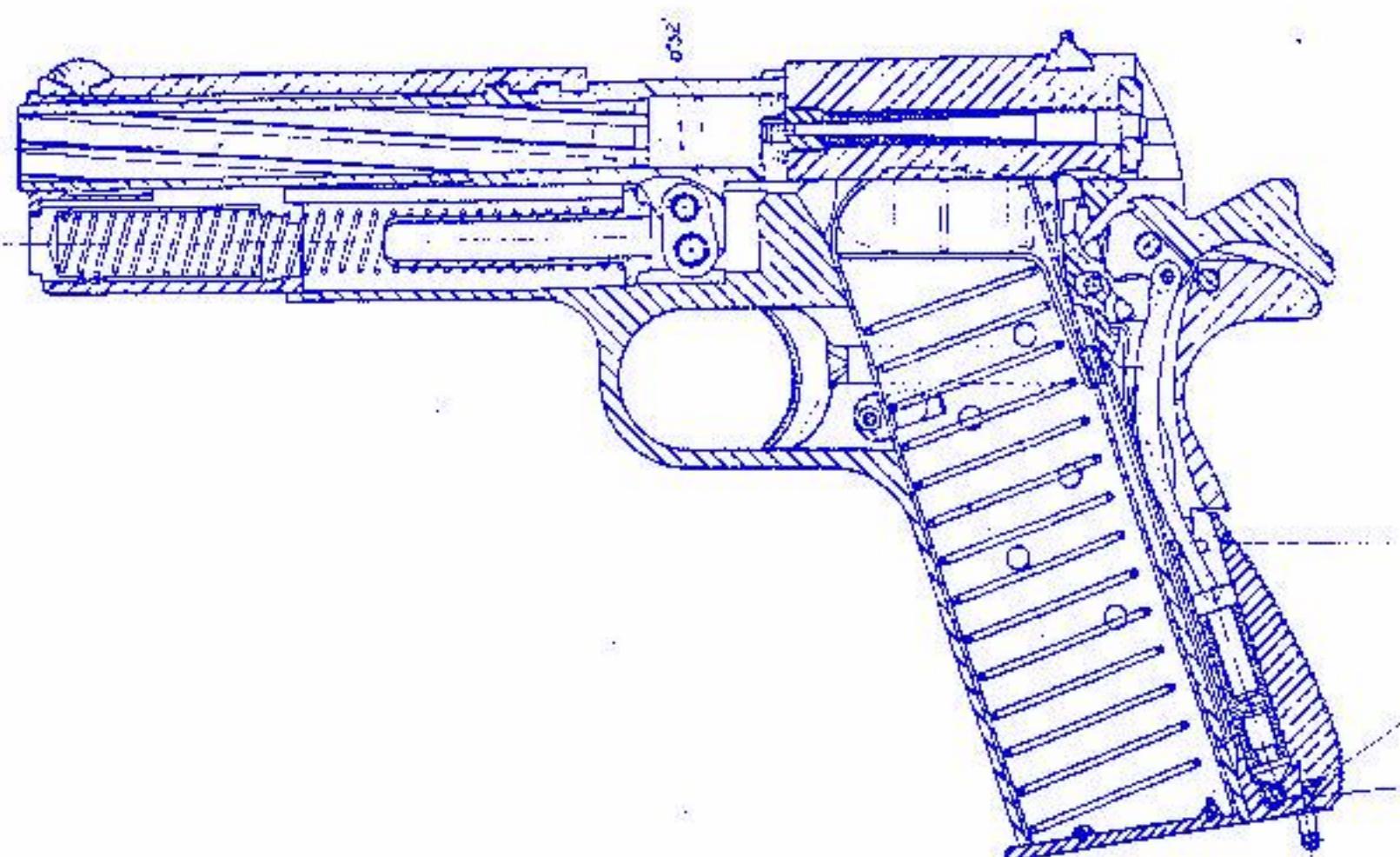
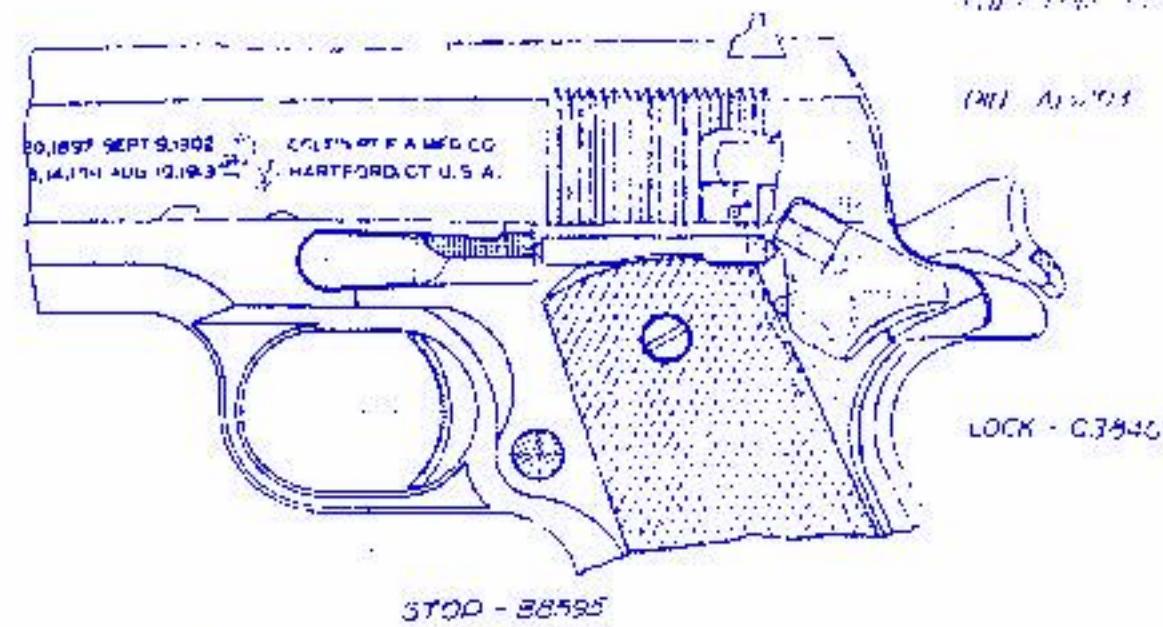
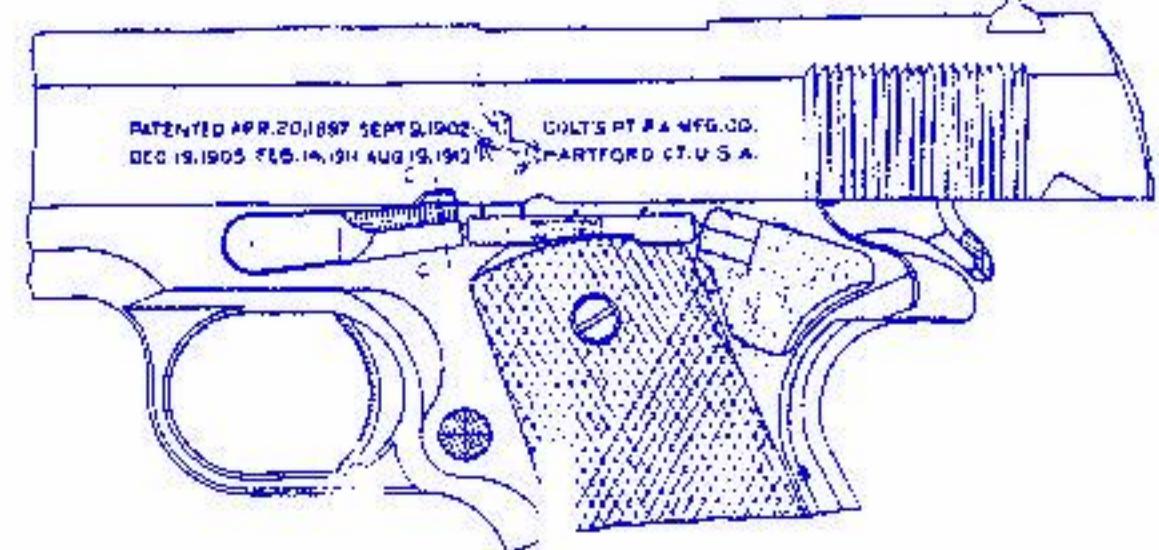


SECTION B-B
MAGAZINE LOCKED BY MAGAZINE CATCH

PISTOL AUTOMATIC CAL. 45 M1A1 SECTIONAL VIEWS			
JAN 15 1936	CLASS	DIVISION	DRAWING FILE
REVISIONS	42	8	32
SYMBOL VYP2			
DRYSHAW TANKER LOC 070700 922 883 UFGC			
DRG PERTAINS TO 42-6 4342-M1A1			
DRAWN BY SCHUCH			
APPROVED BY CHIEF OF ORDNANCE			
SCHUCH APPROVED LT COL OREG DEPT USA			
APPROVED BY CHIEF OF ORDNANCE			
SCHUCH APPROVED LT COL OREG DEPT USA			
ORDNANCE DEPT USA			
SHEET 1 OF 2 LEETS			

0 1 2 3 4 5 INCHES

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200	201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216	217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232	233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248	249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264	265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280	281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296	297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312	313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328	329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344	345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360	361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376	377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392	393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408	409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424	425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440	441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456	457	458	459	460	461	462	463	464	465	466	467	468	469	470	471	472	473	474	475	476	477	478	479	480	481	482	483	484	485	486	487	488	489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504	505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520	521	522	523	524	525	526	527	528	529	530	531	532	533	534	535	536	537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552	553	554	555	556	557	558	559	560	561	562	563	564	565	566	567	568	569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584	585	586	587	588	589	590	591	592	593	594	595	596	597	598	599	600	601	602	603	604	605	606	607	608	609	610	611	612	613	614	615	616	617	618	619	620	621	622	623	624	625	626	627	628	629	630	631	632	633	634	635	636	637	638	639	640	641	642	643	644	645	646	647	648	649	650	651	652	653	654	655	656	657	658	659	660	661	662	663	664	665	666	667	668	669	670	671	672	673	674	675	676	677	678	679	680	681	682	683	684	685	686	687	688	689	690	691	692	693	694	695	696	697	698	699	700	701	702	703	704	705	706	707	708	709	710	711	712	713	714	715	716	717	718	719	720	721	722	723	724	725	726	727	728	729	730	731	732	733	734	735	736	737	738	739	740	741	742	743	744	745	746	747	748	749	750	751	752	753	754	755	756	757	758	759	760	761	762	763	764	765	766	767	768	769	770	771	772	773	774	775	776	777	778	779	770	771	772	773	774	775	776	777	778	779	780	781	782	783	784	785	786	787	788	789	790	791	792	793	794	795	796	797	798	799	800	801	802	803	804	805	806	807	808	809	810	811	812	813	814	815	816	817	818	819	820	821	822	823	824	825	826	827	828	829	830	831	832	833	834	835	836	837	838	839	840	841	842	843	844	845	846	847	848	849	850	851	852	853	854	855	856	857	858	859	860	861	862	863	864	865	866	867	868	869	870	871	872	873	874	875	876	877	878	879	880	881	882	883	884	885	886	887	888	889	880	881	882	883	884	885	886	887	888	889	890	891	892	893	894	895	896	897	898	899	900	901	902	903	904	905	906	907	908	909	910	911	912	913	914	915	916	917	918	919	920	921	922	923	924	925	926	927	928	929	930	931	932	933	934	935	936	937	938	939	940	941	942	943	944	945	946	947	948	949	950	951
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SUPERSEDES IN PART OLD DRAWING E289 UNDER REVISION DATE OF JAN. 15, 1936

9 8 7 6 5 4 3 2 1 0 INCHES

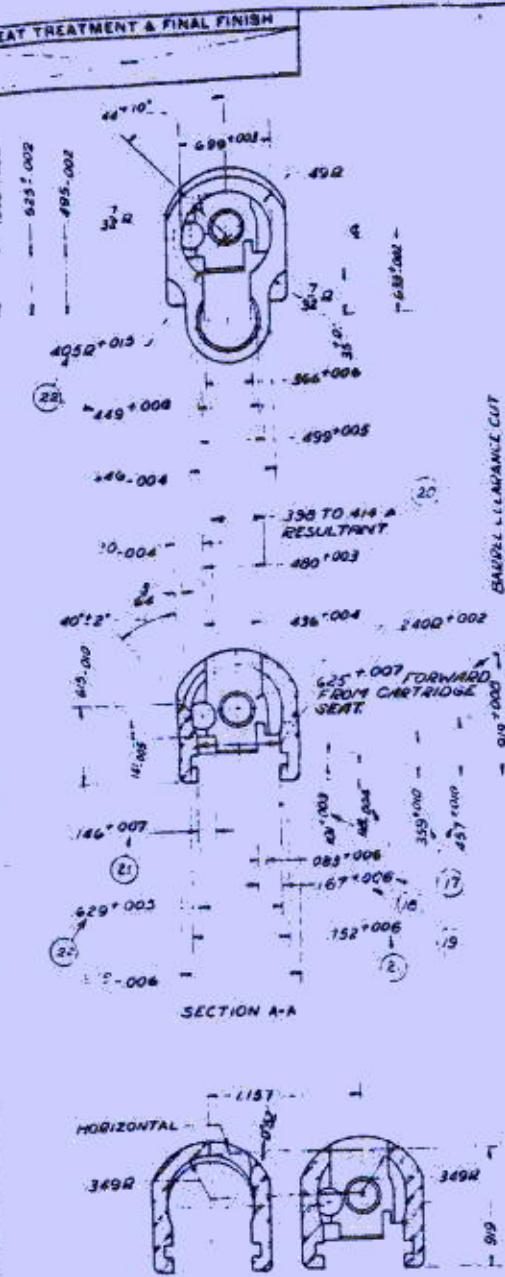
PISTOL, AUTOMATIC
CAL. 45 MM/11

SECTIONAL AND EXTERIOR VIEWS	
JAN. 15, 1936	CLASS DIVISION DRAWING NO. FILE
REVISIONS	42 8 1324
1 1-3-31	SYMBOL
2 4-12-42	V.Y.P.2
3 10-6-42	4-12-42
4 3-12-42	5-12-42
DRAWING CERTAINS TO	
42 3 - 45 AF USA	
DRAWN BY	
CHECKED BY	
APPROVED BY	
SUBMITTED BY	
EXAMINED BY	
W. W. W.	
L. G. G. 1936	
M. M. 1936	
H. H. 1936	
P. P. 1936	
D. D. 1936	
ORDNANCE DEPT. U.S. A.	

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

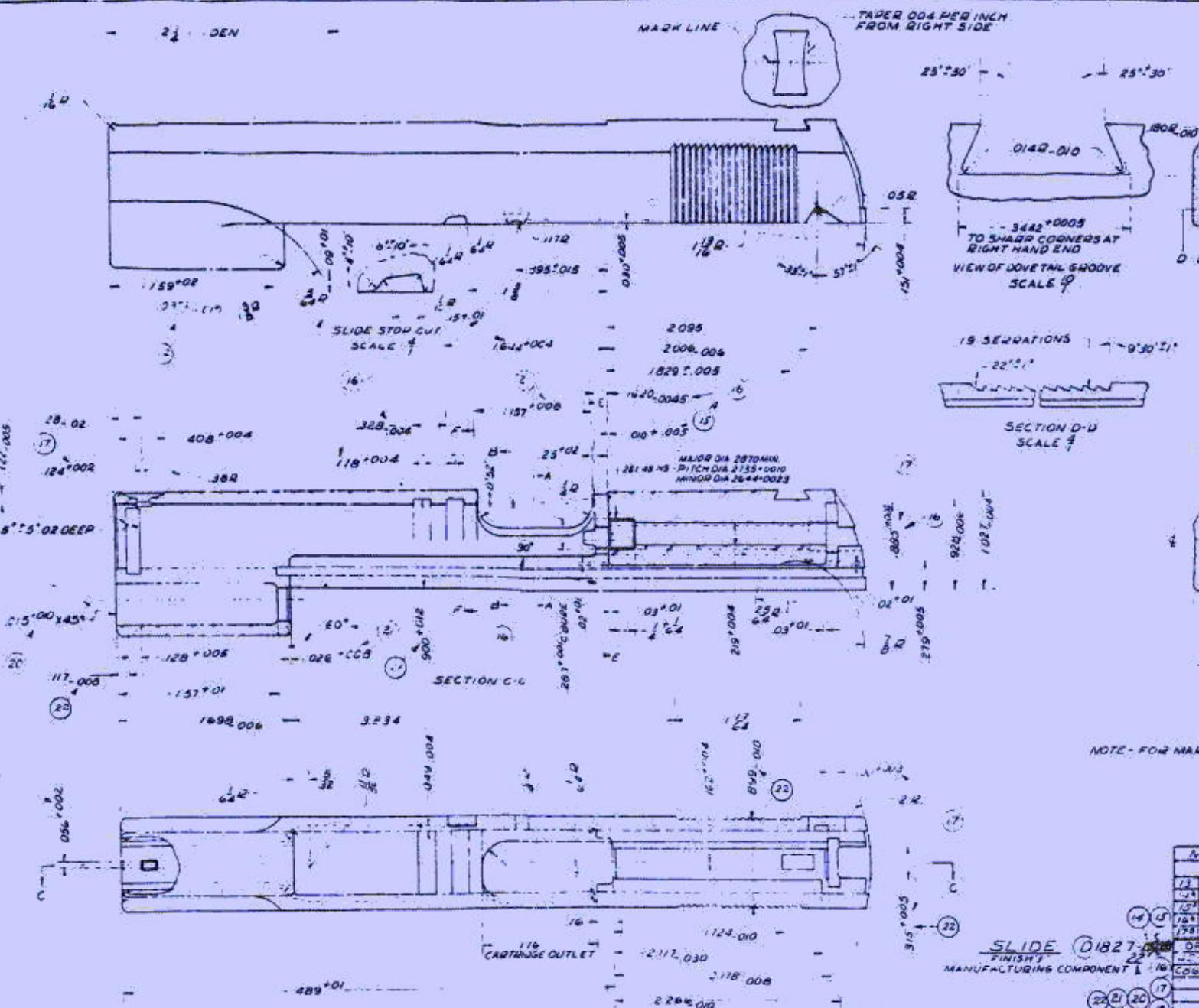
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100



SECTION F-F SECTION E-E
VIEW TO CLARIFY 0'52" DIMENSION ON
BARREL CLEARANCE CUT
(DIMENSIONS FOR REFERENCE ONLY)

TO TOLERANCE ? OR ALLOWED ON ALL DIMENSIONS OTHERWISE SPECIFIED.

REVISION DATE OF SEPTEMBER 5, 1942



1. DIMENSION PREVIOUS TO BLENDING
WITH CONTOUR OF RECEIVER

SLIDE 0
FINISH'S
MANUFACTURING COMPANY

FINISH'S
MANUFACTURING COMPANY

卷之三十一

2

BLEACHING

EVER

550

368

446 7
01827

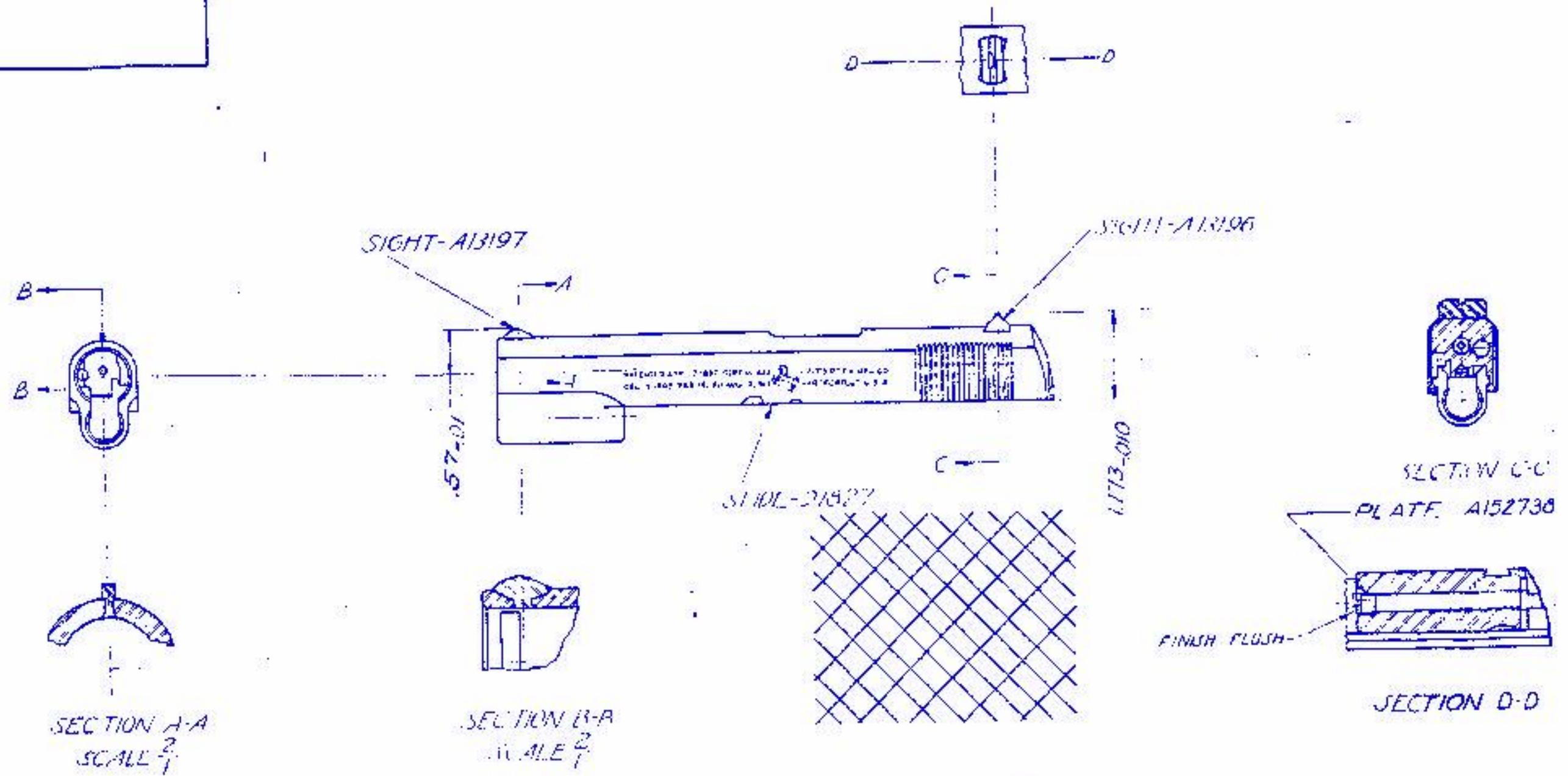
ORDNANCE DEPT. U. S. A.

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HEAT TREATMENT & FINAL FINISH	

PHYSICAL PROPERTIES	MAY 1, 1928	
	REVISIONS	
Y.P.	1	1-1-36
T.S.	2	2-12-33
EL-2	3	4-12-33
RED.	4	3-7-33
HT.T.	5	9-4-43
BR.	6	2-6-43
	7	10-3-41
SCL.		
S.C.		

DRG. PERTAINS TO
42-8 43AP-MIAI



LIST OF COMPONENTS

1	2	3	4
LINE NUMBER	DRAWING NUMBER OR PIECE MARK	NAME OF COMPONENT	NOTES
1	C8697	SLIDE, ASSEMBLY	11
2		COMPOSED OF:	
3	A13197	1-SIGHT, FRONT	
4	A17196	1-SIGHT, REAR	
5	D1827	1-SLIDE	*
6	A152738	1-PLATE, RECOIL	*

TOLERANCE ±0.01 ALLOWED ON ALL DIMEN-
SIONS UNLESS OTHERWISE SPECIFIED

* WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES.
SUPersedes old tracing C8697 under revision date of Jan. 15, 1926.

SYMBOL		
XWS 5		
DETSMAN	TRAC. OR. CO. DTS. MAN	DETSMAN
CHECKER	1st 2nd 3rd 4th 5th 6th 7th 8th 9th 10th 11th 12th	DETSMAN
SUBMITTER	DETSMAN	DETSMAN
APPROVED BY ORDER OF THE CHEF OF ORDNANCE		
LT COL O.R.O. DEPT. U.S.A.		
ORDNANCE DEPT. U.S.A.		

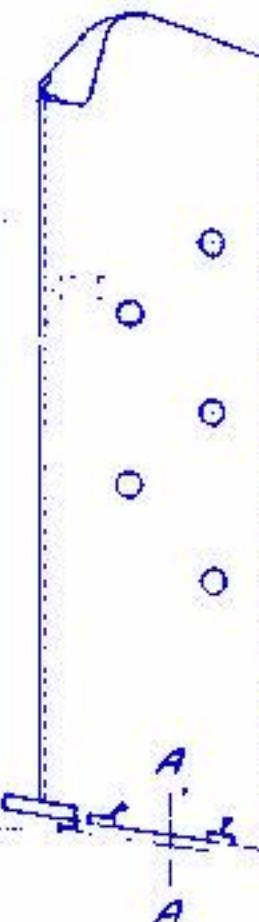
C8697

HEAT TREATMENT & FINAL FINISH



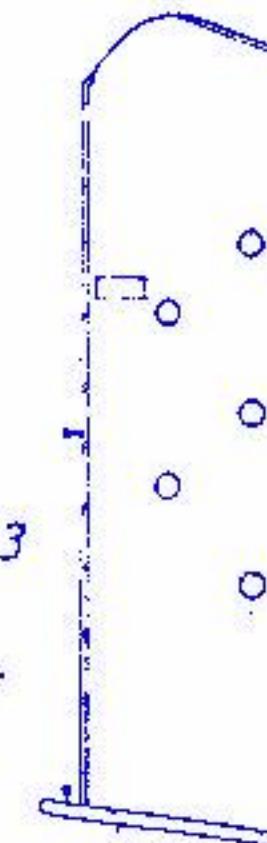
SECTION A-A
SCALE $\frac{4}{1}$

SET STOCK TO BASE - 3 SIDES
GRIND FLUSH



TUBE C8695
BASE B7310043

CRIMP WELD OR SURFACE
WELD - BOTH SIDES



PHYSICAL PROPERTIES	
Y.R.	
TS	
FL. 2	
INT. D.	
BR.	
NOCK	

JANUARY 8, 1944

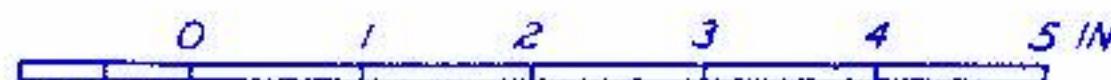
REVISIONS

DRG. PERTAINS TO
42-8 45AP-MIIAI
C8694 MAGAZINE, ASN

LIST OF COMPONENTS

1 LINE NUMBER	2 DRAWING NUMBER OR PIECE MARK	3 NAME OF COMPONENT	4 NO REQUIRED PER UNIT ASM.
1	B147114A	TUBE, MAGAZINE, ASSEMBLY	* (1)
2		COMPOSED OF	
3	B7310043	1-BASE, MAGAZINE	*
4	C8695	1-TUBE, MAGAZINE	*

*WILL NOT BE ISSUED FOR FIELD MAINTENANCE EXCEPT AS COMPONENTS OF AUTHORIZED ASSEMBLIES



SPRINGFIELD ARMORY

B147114A

OFFICER	TRACER	L'DG OFFICER
EPC	EPC	C.C.P.
CHEKER		CHIEF OFFICER

SUBMITTED

2/13/44

APPROVED BY ORDER OF THE
CHIEF OF ORDNANCE

B. W. Miller

LT-COL. ORD. DEPT.

ORDNANCE DEPT., U.S.A.